

CUSTOM HANDMADE FLUTES

Choose from three distinct flute models, handmade with the highest level of craftsmanship: Standard, Full Concert (FC), & Sir James Galway.

FLUTES	STANDARD & FC MODEL		GALWAY MODEL
<i>Each flute comes with a Nagahara Headjoint of matching tubing material.</i>	C-foot:	B-foot:	B-Foot only:
Select Inline G or Offset G for pricing:	<u>Inline G</u> <u>Offset G</u>	<u>Inline G</u> <u>Offset G</u>	<u>Inline G</u> <u>Offset G</u>
950 Silver" Body & Sterling Silver toneholes <i>Sterling silver mechanism, Sterling silver lip plate, & riser.</i>	\$16,110 \$16,270 <i>" currently unavailable</i>	\$17,250 \$17,420 <i>" currently unavailable</i>	N/A
958 Silver Body & Sterling Silver toneholes <i>Sterling silver mechanism, Sterling silver lip plate, & riser.</i>	\$16,500 \$16,670	\$17,670 \$17,850	N/A
950PT50 Silver" (95% silver-5% Platinum) & Sterling toneholes <i>Sterling silver mechanism, Sterling silver lip plate, & riser.</i>	\$22,890 \$23,120 <i>" currently unavailable</i>	\$24,420 \$24,660 <i>" currently unavailable</i>	N/A <i>" currently unavailable</i>
10k Gold w/ Sterling Silver toneholes <i>Sterling silver mechanism, 14k riser, 10k lip plate, & crown.</i>	\$32,810 \$33,140 <i>" currently unavailable</i>	\$34,990 \$35,340 <i>" currently unavailable</i>	\$36,920 \$37,290 <i>" currently unavailable</i>
14k Gold w/ Sterling Silver toneholes <i>Sterling silver mechanism, 14k All headjoint.</i>	\$38,370 \$38,750	\$40,960 \$41,370	\$43,040 \$43,470
14k Gold w/ 14k toneholes <i>Sterling silver mechanism, 14k All headjoint.</i>	\$42,740 \$43,170	\$45,700 \$46,160	\$47,780 \$48,260
14k Gold ALL Gold <i>14k gold toneholes, mechanism, lip plate, & riser.</i>	\$71,960 \$72,680	\$76,900 \$77,670	\$79,670 \$80,470
Select Inline G or Offset G for pricing:	<u>Inline G</u> <u>Offset G</u>	<u>Inline G</u> <u>Offset G</u>	<u>Inline G</u> <u>Offset G</u>
16k Gold NAGAUUM™ w/ Sterling Silver toneholes <i>Sterling silver mechanism, 14k lip plate, & riser.</i>	\$41,390 \$41,800	\$44,220 \$44,660	\$46,550 \$47,020
16k Gold NAGAUUM™ w/ 14k toneholes <i>Sterling silver mechanism, 14k lip plate, & riser.</i>	\$45,770 \$46,230	\$48,960 \$49,450	\$51,290 \$51,800
16k Gold NAGAUUM™ ALL Gold <i>14k gold toneholes, mechanism, lip plate, & riser.</i>	\$74,980 \$75,730	\$80,160 \$80,960	\$83,990 \$84,830
18k Gold w/ Sterling Silver toneholes <i>Sterling silver mechanism, 14k lip plate, & riser.</i>	\$43,980 \$44,420	\$46,950 \$47,420	\$49,090 \$49,580
18k Gold w/ 14k toneholes <i>Sterling silver mechanism, 14k lip plate, & riser.</i>	\$48,350 \$48,840	\$51,690 \$52,200	\$53,820 \$54,360
18k Gold ALL Gold <i>14k gold toneholes, mechanism, lip plate, & riser.</i>	\$77,570 \$78,350	\$82,890 \$83,720	\$85,710 \$86,570
20k Gold" w/ 14k toneholes <i>Standard & Galway model only</i> <i>Sterling silver mechanism, 14k lip plate, & riser.</i>	\$50,250 \$50,760 <i>" currently unavailable</i>	\$53,720 \$54,260 <i>" currently unavailable</i>	\$56,260 \$56,820 <i>" currently unavailable</i>
20k Gold" ALL Gold <i>Standard & Galway model only</i> <i>14k gold toneholes, mechanism, lip plate, & riser.</i>	\$79,470 \$80,260 <i>" currently unavailable</i>	\$84,920 \$85,770 <i>" currently unavailable</i>	\$88,150 \$89,030 <i>" currently unavailable</i>

*The Standard and Full Concert flute models are priced the same and come with the Nagahara Pinless Mechanism. All instruments feature soldered toneholes, french-arm keycups, and our special patented thumb key design for improved balance and comfort. Galway models only available in Standard. 958 Silver bodies only available in 0.016" wall thickness. 10k Gold bodies only available in 0.013" wall thickness. 14k & 18k gold bodies only available in 0.012" wall thickness. Pricing for Platinum flutes upon request. Note: some prices included for appraisal values only. Contact us for any other special requests.

ADDITIONAL OPTIONS	SILVER	14k GOLD
C# Trill Mechanism	\$1,140	-----
C# Trill Mech. w/ gold toneholes	\$1,380	\$3,480
Split E mechanism	\$1,380	\$3,240
High E Facilitator (soldered)	\$210	\$520
D# Roller (B-foot only)	\$370	\$930
14k gold Rings	\$3,600	-----
Half-Offset G	\$390	\$1,120

NAGAHARA WEARLESS MECHANISM:		
Type I: Basic	\$570	\$980
Type II: Standard	\$810	\$1,500

The Standard Model comes with the Nagahara Scale, the Nagahara Pinless mechanism, the special patented thumb key design, and utilizes the standard dimensions recognized by flute makers worldwide.

The Full Concert (FC) Model features the Nagahara Pinless mechanism, an enlarged internal bore and toneholes size, an elongated headjoint with a greater taper, and the "Nagahara FC System" scale designed by Master Craftsman Kanichi Nagahara. This is a revolutionary design offered exclusively by Nagahara Flutes enabling a richer resonance, a broader range of dynamics, and ease of intonation control. Full Concert Headjoints are not interchangeable with other flute models or makes.

The Galway Model Just like the Maestro's instrument, the Galway Model includes the following features: a Galway model headjoint, No Gizmo Key (*added upon request*), the Nagahara Pinless Mechanism, & Wearless Mechanism Type II. The special key design in the Galway Model offers an extra touch of elegance, enhances the grip over the key-cups, and has a longer G# key spatula for added comfort.

Prices are subject to change without notice.

CUSTOM HANDMADE HEADJOINTS

Custom headjoint prices are calculated by adding the cost of tube+lip plate+riser+locking crown style. The tubing cost includes a light base locking crown & cork assembly. Crown upgrades are available at an additional cost. For appraisal values deduct \$150.00 from 2025 pricing for traditional risers.

★All Nagahara headjoints come standard with the patented Nagahara Extended Riser*

All Nagahara headjoints are individually hand made exclusively by Master Craftsman Kanichi Nagahara.

STANDARD & FULL CONCERT MODELS

<u>Material</u>		<u>Tube</u>	<u>Lip plate</u>	<u>Nagahara Riser*</u>
950 Silver"	(currently unavailable)	\$2,200*	N/A	N/A
958 Silver		\$2,200	<i>included</i>	<i>included</i>
950PT50 Silver"	(currently unavailable)	\$3,400*	N/A	N/A
10k Gold	(currently unavailable)	\$6,630*	\$1,580*	N/A
14k Gold		\$8,600	\$1,850	\$650
16k Gold NAGAURUM™		\$8,900	\$2,000*	\$730
18k Gold		\$9,200	\$2,340*	\$820
20k Gold"	(Tube/Lip plate unavailable)	\$10,240*	\$2,500*	\$960
22k Gold"	(Tube/Lip plate unavailable)	N/A	N/A	\$1,100
Platinum		<i>Upon Request</i>	N/A	\$1,850

◆ Note: some prices are included for appraisal values only. ❖ Active alloys displayed in **BOLD**. *Not Available.

*Nagahara "Extended" Riser has a front protrusion or "lip" extending up into the plane of the lip plate, thus no solder line at the blowing edge. Since both surfaces where the sound is produced are the same material, the sound is enhanced. The effect can be compared to having an entire lip plate of equal material.

**Standard and Full Concert Model headjoints are priced the same. Some materials are only available in the Standard model.

Embouchure cuts available are: Diligente (D), Ardore (A), Spiniato (S), DA, DDA, DS, G cut. Galway G cut is available for the Standard and Full Concert models, called "G form". For more information please visit our website at www@nagaharaflutes.com.

CUSTOM HEADJOINTS: GALWAY MODEL

<u>Material</u>		<u>Tube</u>	<u>Lip plate</u>	<u>Nagahara Riser*</u>
950 Silver"	(currently unavailable)	\$2,340*	N/A	N/A
958 Silver		\$2,340	<i>included</i>	<i>included</i>
950PT50 Silver"	(currently unavailable)	\$3,560*	N/A	N/A
10k Gold	(currently unavailable)	\$6,930*	\$1,630*	N/A
14k Gold		\$8,940	\$1,900	\$650
16k Gold NAGAURUM™		\$9,240	\$2,060*	\$730
18k Gold		\$9,620	\$2,400*	\$820
20k Gold"	(Tube/Lip plate unavailable)	\$10,950*	\$2,580*	\$960
22k Gold"	(Tube/Lip plate unavailable)	N/A	N/A	\$1,100
Platinum		<i>Upon Request</i>	N/A	\$1,850

The Galway model headjoints are only available with the "G" cut, a specially designed embouchure cut created by Master Craftsman Kanichi Nagahara and inspired by globally renowned supreme interpreter of the classical flute repertoire, Sir James Galway. This headjoint model also features an exclusive lip plate design with a curvature made to enhance projection and comfort, and capture the rich sound Sir James is known and praised for worldwide.

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GALWAY LOCKING CROWN

<u>Materials</u>	<u>Tops</u>	<u>Light Base</u>	<u>Medium Base</u>	<u>Heavy Base</u>	<u>Extra Heavy Base</u>
Sterling Silver	\$320	\$230	\$260	\$280	<i>Discontinued</i>
Sterling Silver w/ 14k Gold Ring	N/A	\$580	\$650	\$680	<i>Discontinued</i>
10 Gold w/ Silver Ring	N/A	N/A	N/A	N/A	<i>Discontinued</i>

All Nagahara headjoints feature the Galway Locking Crown - light base edition. Silver headjoints come with an all silver locking crown top and base; 10k gold headjoints come with a 10k gold top with silver ring and silver base, and all other gold headjoints come with a 14k gold top and silver bases with 14k gold rings. The locking crowns may be purchased separately to fit headjoints of other makes as well (English threading size) - installation by an authorized Nagahara technician required. Upgrades are available for base and top sections.

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