

## CUSTOM HANDMADE FLUTES

Choose from three distinct flute models hand-made using the highest levels of craftsmanship: Standard, Full Concert, and Galway Model.

MATERIAL	STANDARD & FC MODEL	GALWAY MODEL
<i>Each flute comes with a Nagahara Headjoint of matching tubing material</i>	<i>C-foot</i>	<i>B-foot</i>
		<i>B-Foot only</i>
950 Silver Body & toneholes <i>Sterling mechanism, sterling silver lipplate &amp; riser</i>	\$13,810	\$14,780
		N/A
950PT50 Silver (95% silver-5% Platinum) <b>Standard model only</b> <i>950 tonehole, sterling silver mechanism, lipplate &amp; riser.</i>	\$16,830	\$18,010
		N/A
10k Gold w/ 950 silver toneholes <i>Sterling silver mechanism, 14k riser, 10k Lipplate &amp; crown</i>	\$25,490	\$27,050
		\$28,170
14k Gold w/ 950 silver toneholes <i>Sterling silver mechanism, 14k All headjoint.</i>	\$28,920	\$30,740
		\$31,920
14k Gold w/ 14k toneholes <i>Sterling silver mechanism, 14k All headjoint.</i>	\$32,150	\$34,240
		\$35,420
14k ALL Gold <i>14k gold toneholes, mechanism, lipplate &amp; riser.</i>	\$55,150	\$58,600
		\$60,220
16k Gold w/ 950 silver toneholes <i>Sterling silver mechanism, 14k lipplate &amp; riser.</i>	\$30,800	\$32,770
		\$34,060
16k Gold w/ 14k toneholes <b>Standard &amp; Galway model only</b> <i>Sterling silver mechanism, 14k lipplate &amp; riser.</i>	\$34,030	\$36,270
		\$37,560
16k Gold w/ 14k toneholes <b>Standard &amp; Galway model only</b> <i>14k gold mechanism, lipplate &amp; riser.</i>	\$57,030	\$60,630
		\$62,920
18k Gold w/ 14k toneholes <i>Sterling silver mechanism, 14k lipplate &amp; riser.</i>	\$36,110	\$38,470
		\$39,720
18k Gold w/ 14k toneholes <i>14k gold mechanism, lipplate &amp; riser.</i>	\$59,110	\$62,830
		\$64,520
20k Gold w/ 14k toneholes <b>Standard &amp; Galway model only</b> <i>Sterling silver mechanism, 14k lipplate &amp; riser.</i>	\$37,120	\$39,560
		\$40,980
20k Gold w/ 14k toneholes <b>Standard &amp; Galway model only</b> <i>14k gold mechanism, lipplate &amp; riser.</i>	\$60,120	\$63,920
		\$65,780

\* The Standard and Full Concert flute models are priced the same and come with the Nagahara Pinless Mechanism. Some materials are only available in the Standard model. Each instrument features soldered toneholes, french-arm keycups and our special thumb key design for improved balance and comfort. 950 Silver bodies are available in 0.014, 0.016 & 0.018 wall thickness. 950PT50 silver bodies are only available in 0.016 wall thickness. The 10k Gold bodies are only available in 0.013 wall thickness. The 14k, 16k, 18k, & 20k gold bodies are only available in 0.012 wall thickness. Pricing for Platinum flutes available upon request.

ADDITIONAL OPTIONS	Silver	14k Gold
C# Trill Mechanism	\$950	-----
C# Trill Mechanism w/ gold tonehole	\$1,160	\$2,520
Split E mechanism	\$1,160	\$2,410
High E Facilitator (soldered)	\$160	\$310
D# Roller (B-foot only)	\$290	\$570
Half-Offset G	\$230	\$460
14k gold Rings	\$2,520	-----
Nagahara Wearless Mechanism: Type I	\$390	\$650
Nagahara Wearless Mechanism: Type II	\$560	\$1,000
Nagahara Wearless Mechanism: Type III	\$980	\$1,730

The **Standard model** comes with the Nagahara Scale, the Nagahara Pinless mechanism, the special thumb key design and utilizes the standard dimensions used by flute makers worldwide.

The **Full Concert model** feature an enlarged internal bore and toneholes size, an elongated headjoint with a greater taper and the "Nagahara FC System" scale designed by Kanichi Nagahara. This is a revolutionary design offered exclusively by Nagahara Flutes enabling a richer resonance, a broader range of dynamics and ease of intonation control. This model also features the Nagahara Pinless mechanism and thumb key design. Full Concert Headjoints are interchangeable with other flute models or makes.

Just like the Maestro's instrument, the **Galway Model Flute** includes the following features: a Galway model headjoint, No Gizmo Key (added upon request), the Nagahara Pinless mechanism & the Wearless Mechanism (Type II). The special key design in this model offers an extra touch of elegance, enhances the grip over the key-cups and has a longer G# key spatula for added comfort.

## CUSTOM HANDMADE HEADJOINTS

Custom headjoint prices can be calculated by adding the cost of tube + lipplate + riser + riser style. The tubing cost includes a Light base edition locking crown & cork assembly. Crown base and top upgrades are available at an additional cost. All Nagahara headjoints are hand made exclusively by Kanichi Nagahara.

STANDARD & FULL CONCERT MODEL			
Material	Tube	Lipplate	Riser
Sterling Silver	N/A	\$0	\$0
950 Silver	\$1,840	N/A	N/A
950PT50 Silver	\$2,600	N/A	N/A
10k Gold	\$5,070	\$1,200	N/A
14k Gold	\$6,450	\$1,390	\$350
16k Gold	\$6,820	\$1,500	\$430
18k Gold	\$7,340	\$1,750	\$500
20k Gold	\$7,650	\$1,860	\$610
22k Gold	N/A	N/A	\$690
Platinum (only available in Nagahara style; price includes "extended" cost)	Upon Request	N/A	\$1,430
For Nagahara "extended" riser style add \$100.	-----	-----	\$100

\*Standard and Full Concert Model headjoints are priced the same. Some materials are only available in the Standard model. Embouchure cuts available on these metal headjoints are: Diligente (D), Ardore (A), Spiniato (S), DA, DDA, and DS.

GALWAY MODEL			
Material	Tube	Lipplate	Riser
Sterling Silver	N/A	\$0	\$0
950 Silver	\$1,950	N/A	N/A
950PT50 Silver	\$2,730	N/A	N/A
10k Gold	\$5,290	\$1,250	N/A
14k Gold	\$6,690	\$1,450	\$350
16k Gold	\$7,130	\$1,560	\$430
18k Gold	\$7,600	\$1,820	\$500
20k Gold	\$7,940	\$1,930	\$610
22k Gold	N/A	N/A	\$690
Platinum (only available in Nagahara style; price includes "extended" cost)	Upon Request	N/A	\$1,430
For Nagahara "extended" riser style add \$100.	-----	-----	\$100

\*The Galway model headjoints are only available with the "G" cut, a specially designed embouchure cut created by Kanichi Nagahara, inspired by Sir James Galway. This headjoint model also features an exclusive lipplate design with a curvature made to enhance projection and comfort, and capture the rich sound Sir Galway is known and praised for worldwide.

GALWAY LOCKING CROWNS					
Materials	Tops	Light Base	Medium Base	Heavy Base	Extra Heavy Base
Sterling Silver	\$190	\$160	\$180	\$200	\$220
Sterling silver w/ 14k gold ring	-----	\$230	\$260	\$280	\$300
10k gold w/ silver ring	\$790	N/A	N/A	N/A	N/A
All 14k Gold	\$1,010	N/A	\$1,140	\$1,210	\$1,260

\*All Nagahara metal headjoints feature the Galway Locking Crown- light base edition. Silver headjoints come with an all silver locking crown top and base; 10k gold headjoints come with a 10k gold top with silver ring and silver base, and all other gold headjoints come with a 14k gold top and silver bases with 14k gold rings. The locking crowns may be purchased separately to fit headjoints of other makes as well (English threading size). Upgrades are available for base and top sections.

## Most Popular Headjoint Selection

Below are a few of the most popular material combination for Nagahara headjoints with prices calculated. Each headjoint includes a light base locking crown. Crown upgrades are available at additional cost.

STANDARD & FULL CONCERT MODEL				
<i>Tube</i>	<i>Lipplate</i>	<i>Riser</i>	<i>Riser Style</i>	<i>Price</i>
950 Silver	Sterling Silver	14k gold	Nagahara	\$2,290
950 Silver	Sterling Silver	16k gold	Nagahara	\$2,370
950 Silver	Sterling Silver	18k gold	Nagahara	\$2,440
950 Silver	Sterling Silver	20k gold	Nagahara	\$2,550
950 Silver	Sterling Silver	22k gold	Nagahara	\$2,630
950 Silver	Sterling Silver	Platinum	Nagahara	\$3,270
950 Silver	14k gold	14k gold	Traditional	\$3,580
950 Silver	14k gold	Platinum	Nagahara	\$4,660
950PT50 silver	Sterling Silver	Platinum	Nagahara	\$4,030
10k gold	10k gold	14k gold	Traditional	\$6,620
10k gold	10k gold	Platinum	Nagahara	\$7,700
14k gold	14k gold	14k gold	Traditional	\$8,190
14k gold	14k gold	Platinum	Nagahara	\$9,270
16k gold	14k gold	14k gold	Traditional	\$8,560
16k gold	16k gold	16k gold	Traditional	\$8,750
16k gold	16k gold	Platinum	Nagahara	\$9,750
18k gold	14k gold	14k gold	Traditional	\$9,080
18k gold	18k gold	18k gold	Traditional	\$9,590
18k gold	18k gold	Platinum	Nagahara	\$10,520
20k gold	14k gold	14k gold	Traditional	\$9,390
20k gold	18k gold	18k gold	Traditional	\$9,900
20k gold	18k gold	Platinum	Nagahara	\$10,830

*\*Standard and Full Concert Model headjoints are priced the same. Some materials are only available in the Standard model. Embouchure cuts available on these metal headjoints are: Diligente (D), Ardore (A), Spiniato (S), DA, DDA, and DS.*

GALWAY MODEL				
<i>Tube</i>	<i>Lipplate</i>	<i>Riser</i>	<i>Riser Style</i>	<i>Price</i>
950 Silver	Sterling Silver	14k gold	Nagahara	\$2,400
950 Silver	Sterling Silver	16k gold	Nagahara	\$2,480
950 Silver	Sterling Silver	18k gold	Nagahara	\$2,550
950 Silver	Sterling Silver	Platinum	Nagahara	\$3,380
950 Silver	14k gold	14k gold	Traditional	\$3,750
950 Silver	14k gold	Platinum	Nagahara	\$4,830
10k gold	10k gold	Platinum	Nagahara	\$7,970
14k gold	14k gold	14k gold	Traditional	\$8,490
14k gold	14k gold	Platinum	Nagahara	\$9,570
16k gold	16k gold	16k gold	Traditional	\$9,120
16k gold	16k gold	Platinum	Nagahara	\$10,120
18k gold	18k gold	Platinum	Nagahara	\$10,850
20k gold	18k gold	Platinum	Nagahara	\$11,190

*\*The Galway model headjoints are only available with the "G" cut, a specially designed embouchure cut created by Kanichi Nagahara, inspired by Sir James Galway. This headjoint model also features an exclusive lipplate design with a curvature made to enhance projection and comfort, and capture the rich sound Sir Galway is known and praised for worldwide.*